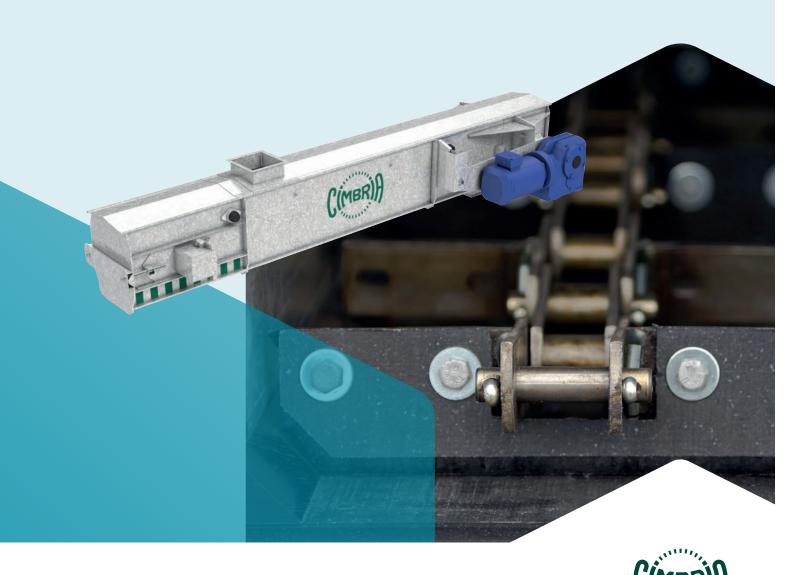
CHAIN CONVEYOR







FOR COMPLETELY CLOSED DUSTPROOF CONVEYING OF DRY BULK MATERIALS



MEETING DEMANDS AND REQUIREMENTS

The Cimbria chain conveyors are ideal for horizontal and inclined conveying of materials demanding a completely closed dustproof transport such as grain, pellets and powders. Various models and sizes are available depending on the materials being conveyed and the required capacity.

The Cimbria chain conveyors are manufactured in a modular system and can be supplied in the exact required length. They are available with various accessories making them suitable for special applications, and with additional features which raise the level of safety.



MODULAR STRUCTURE

The modular structure means that the user receives precisely the solution that matches his application, as well as a level of flexibility that enables modifications and repairs to be carried out with a minimum of disruption of the conveying process. This reduces not just the maintenance costs but also the knock-on effect in lost production time.

FORM AND FUNCTION

Optimal design and construction make the chain conveyors a reliable and safe solution. With the variety of models combined with an extensive range of accessories, they meet the specific customer requirements while at the same time fulfilling the standards of the various directives which secure the health and safety of the people operating the conveyor.

SUPPORT AND SERVICE

We place great emphasis on giving customers the right advice so that they can select the very best solution - in both technical and financial terms - in collaboration with Cimbria. Our customers can always be certain that the product has been thoroughly tested and documented. In addition, we keep all standard components in stock, which means that we can provide quick and efficient service for our customers.

EXAMPLES OF MATERIALS TO BE CONVEYED



CHAIN CONVEYOR CONSTRUCTION

Cimbria chain conveyor range of products contain models constructed to suit various materials and tasks, and it comes with a range of standard features. Standard features cover galvanized steel sheets, easy assembled sections of 500 -1000 - 2000 – 3000 mm, assembled tension- and drive station, intermediate sections, 10 mm wear plate on the bottom plate, drive terminal with hollow

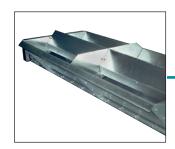
shaft gear, and motors and gears from well-known and acknowledged supplier in energy classes IE2 and IE3. The main feature is the chain which is manufactured in special steel with welded flights, and fitted with hardened steel bushes. A number of flights are complete with plastic flaps, which clean the bottom of the conveyor box. The chain can be supplied with return buckets for return transport of material in the conveyor.

INLETS

 can be made into the lid or by means of a side inlet

DOUBLE SIDE INLETS

- available in standard length of 990
 mm
- ideal for inlet hoppers, bulk weighers and other places where a bin is to be emptied



CONVEYING CHAIN

- manufactured in special steel with flights welded on, assembly pins and hardened steel bushings. This provides a hardwearing chain that is easy to install
- has a sufficient number of nylon flights in the full width of the conveyor to ensure emptying
- is available with return buckets for conveying of overflow material
- Various types of special chain e.g. drop forged chain are available on request

INTERMEDIATE SECTIONS

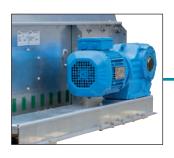
- fast and efficiently assembled by means of assembly devices that ensure a tight and straight running chain conveyor
- height adjustable legs for easy and flexible installation of the chain conveyor in the exactly required height
- complete with 10 mm PEHD wear plates that ensure a long lifetime of the chain conveyor and a low noise level for optimal working conditions
- designed with return rollers for minimum friction and noise

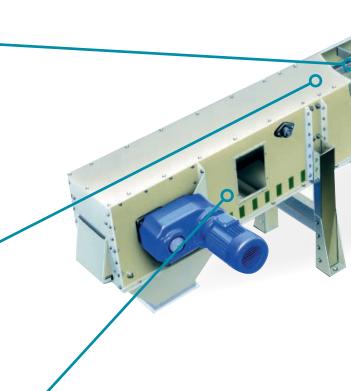
DRIVE STATION

- delivered with an efficient hollow shaft mounted gear with standard motor and safety switch as overflow control.
- outlet fits the unique Cimbria Q-spouting system.



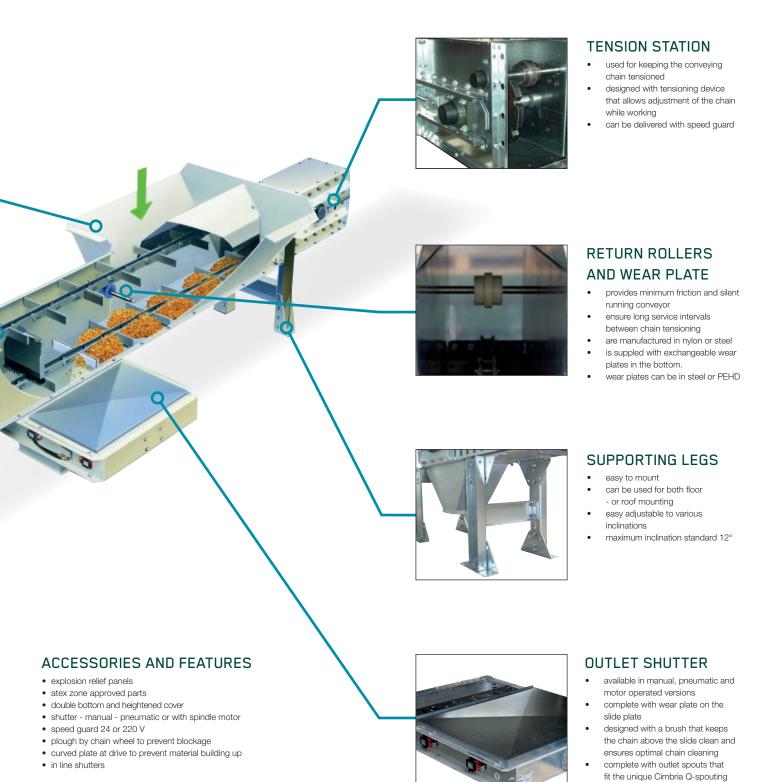






system

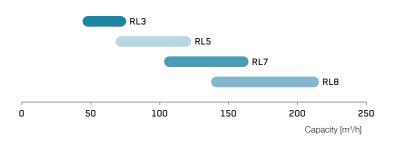
RELIABLE OPERATION WITH LOW ENERGY CONSUMPTION



MODELS AND CAPACITIES

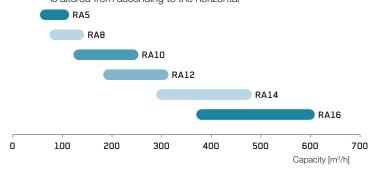
TYPE RL

- is suitable for a wide range of applications in silo/storage plants and processing industries
- low to medium capacity conveyor
- galvanized execution



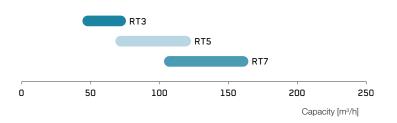
TYPE RA

- an angle conveyor designed with the principle of the chain conveyor in mind
- particularly suited for bulk intakes or to avoid the use of an elevator for inclined conveying from one machine to another up to 45°
- can be mounted with a downward curving bend so that the direction is altered from ascending to the horizontal



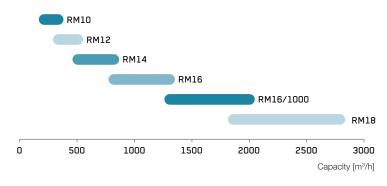
TYPE RT

- particular suited for wood shavings and wood chips
- unique features are the double distance between the flights, return rollers in steel and large milled grooves in the sprocket teeth which are practical in the event of the accumulation of material on the sprocket



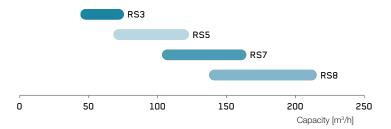
TYPE RM

- is suitable for a wide range of applications in silo/storage plants, ports and terminals
- high capacity conveyor
- galvanized execution



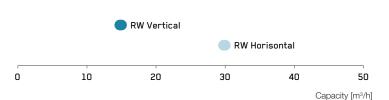
TYPE RS

- a trapezoid conveyor designed with the principle of the chain conveyor in mind
- has a specially designed trapezoid formed bottom and flights that ensure a totally emptying
- increases the number of utilisation as the conveyor is running totally empty
- can run up to 15° inclination without decreasing the capacity



TYPE RW

- particularly suited for light, chipped products, primarily waste products such as paper, grain residue, wood shawings, dust and similar products
- high flexible, quiet and operationally cheap means of conveying products. A good aternative to a mechanical screw conveyor or pneumatic transport



BENEFITS







EXPERIENCED AND RELIABLE SUPPLIER

- comprehensive documentation
- high industrial quality
- more than 60 years of experience
- local representation in 60 countries
- numerous installations world wide
- can be supplied as stand alone equipment or as part of a turnkey plant

MODULAR CONSTRUCTION

- easy and quick replacement in case of damaged or worn parts without having to dismount the chain conveyor
- easy assembly
- reliable operation
- minimum of maintenance
- low energy consumption
- minimized downtime = maximized profit for the end-user

COMPREHENSIVE PRODUCT PROGRAMME

- handles all dry bulk materials from industry to agriculture
- customised solutions to suit specific customer requirements
- day-to day delivery of spare parts
- standard components in stock
- extensive range of accessories for all applications
- full compliance with the ATEX directive
- continous development of new products and features



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